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Issue date / 発行日:220517

# 工程変更連絡書 Process Change Notice

ヒロセ電機株式会社  
工場 品質管理課  
XX Factory, Quality control section, Hirose Electric Co., Ltd.

承認  
(Approval)

査閲  
(Review)

作成 (Created by)

2022.05.19  
HIROSE

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HIROSE

貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。

We truly appreciate your significant support always.

We are currently planning on the below process change for the products planned to be delivered to your company.

Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.

貴社品番/Product number of your company

弊社品番/Product number by Hirose

弊社品名/Product name by Hirose

118298-0-11

HR10A-7R-6PB-73

変更内容 / Content of change	変更1	区分 Type	新しい絶縁ケース118298-0-11代替絶縁ケース019227-0-58 / New insulation case 118298-0-11 alternative insulation case 019227-0-58	理由 Reason	品質安定の為です / Stability of quality
	変更2	区分 Type	—	理由 Reason	—
	変更前 Before the change		変更後 After the change		影響範囲 The scope that will be affected.
		絶縁座番号は019227-0-58 The insulator number is 019227-0-58		絶縁座番号は118298-0-11 The insulator number is 118298-0-11	
				設計は変更されたが、製品の仕様、性能に影響しない。 The design is changed, but it does not affect the product specifications and performance.	
				・外観の変更 Appearance	有 Change
				・含有物質変更 Containing substance	無 No change

変更実施計画 / Execution schedule of the change plan	日程 Schedule	5M	5E	6F	6M	6E	7F	7M	7E	8F	8M	8E	9F	9M	9E	10F	10M
	工程整備 Preparation of process		→														
	標準類の整備 Preparation of standards, etc.			→													
	トライ / Trial				→												
	作業教育 Education on operators					→											
	製品評価試験 Product evaluation test							→									
	サンプル提出 Submission of sample									→							
	初品検査結果提出 Submission of the initial product inspection result											→					

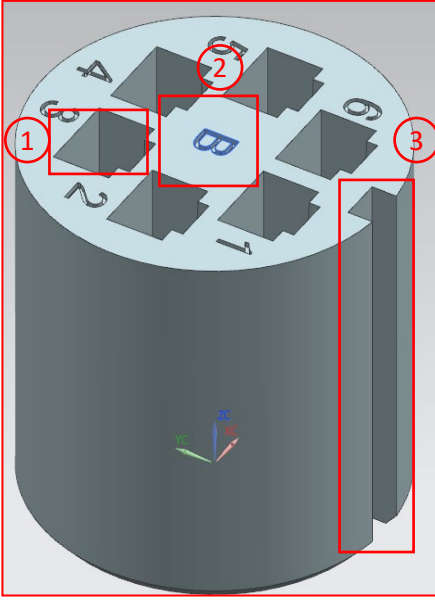
量産納入予定日 Scheduled delivery date of mass production products	2022年9月予定 Scheduled on 09/2022	備考 Remarks
変更計画可否回答希望日 Date of your acknowledgement	2022年 8 月 25 日 25/08/2022	

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ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.	貴社名: Your company name:
製品名 Product name: HR10A-7R-6PB-73	ご判定日 Judgment day

<p><b>変更計画可否回答書</b>  <b>Answer to the change plan notification (approval)</b></p>	<p>変更内容  Content of change:</p>	<p>新しい絶縁ケース118298-0-11代替更絶縁ケース019227-0-58 / New insulation case 118298-0-11 alternative insulation case 019227-0-58</p> <p>—</p>	<p>ご担当者  Person in charge</p>
<p>変更計画可否  Approve or Not approve for the change:</p>	<p>承認  Approved</p>	<p>否認  Not approved</p>	<p>条件付  With condition</p>
<p>必要提出資料、その他指示事項  Required materials for submission / other directions</p>			

## Insulation case change structure c

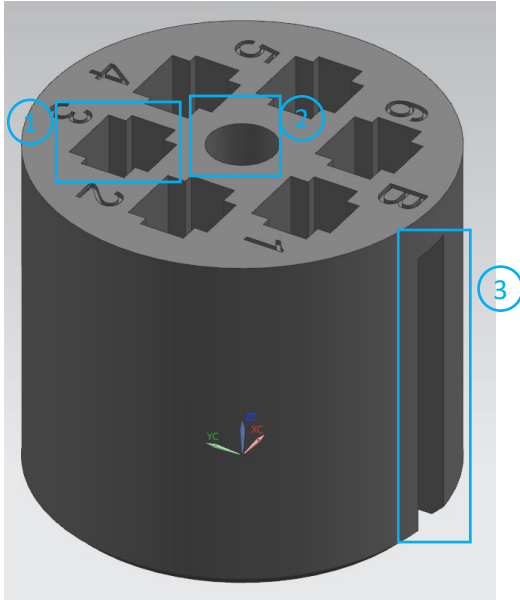
Product name	project	Before the change
HR10A- 7R- 6PB(73) 110- 0317-2-73	DP number	019227-0-58
	photo	<div style="text-align: center;">  </div> <p>Purpose of change</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> <input type="checkbox"/> Position <input type="checkbox"/> <input type="checkbox"/> Prevent reverse inserti</li> <li><input type="checkbox"/> <input type="checkbox"/> Position <input type="checkbox"/> <input type="checkbox"/> The thick part of the</li> <li>thickness uniform <input type="checkbox"/> prevent warping of</li> <li><input type="checkbox"/> <input type="checkbox"/> Position <input type="checkbox"/> <input type="checkbox"/> Prevent reverse inserti</li> </ul>

comparison

Add paper 1

After the change

118298-0-11



ion of terminal direction

insulation case becomes thinner  make the wall

insulation case

on of insulation case

## List of change points

production purpose: clarify the change points or engineering changes to prevent om  
points needing attention.

Process Change Notice No. : PC-00223486			
Type	project	Before the change	After the
Machine	Machine	/	
	Molding machine	HMX7	No
	Attached equipment	/	
	Check the machine	Tool microscope	No
	Forming mold	J、K、L、M	A、E
	Fixture equipment	/	
Method	Production location	Co.,LTD	No
	Production conditions	CHRS-QR-712-001 (30129#)	CHRS-QR-712-001
	Production time	/	
	composition	/	
	workmanship	/	
	Inspection site	Co.,LTD	No
	Inspection method	Inspection reference book A/1	No
	Inspection items	Inspection reference book A/1版	No
	Check Frequency	2H	No
Material	Material manufacturer	東レPBT-1184GA30B1 BK	No
	Material grade	UL 94V-0	No
	Auxiliary materials	cardboard	No
Environment	Product storage place	Co.,LTD	No
	packing	requirements	No
	Transportation route	Co.,LTD	No
Others			

※For items that have not changed, please fill in "No change"

